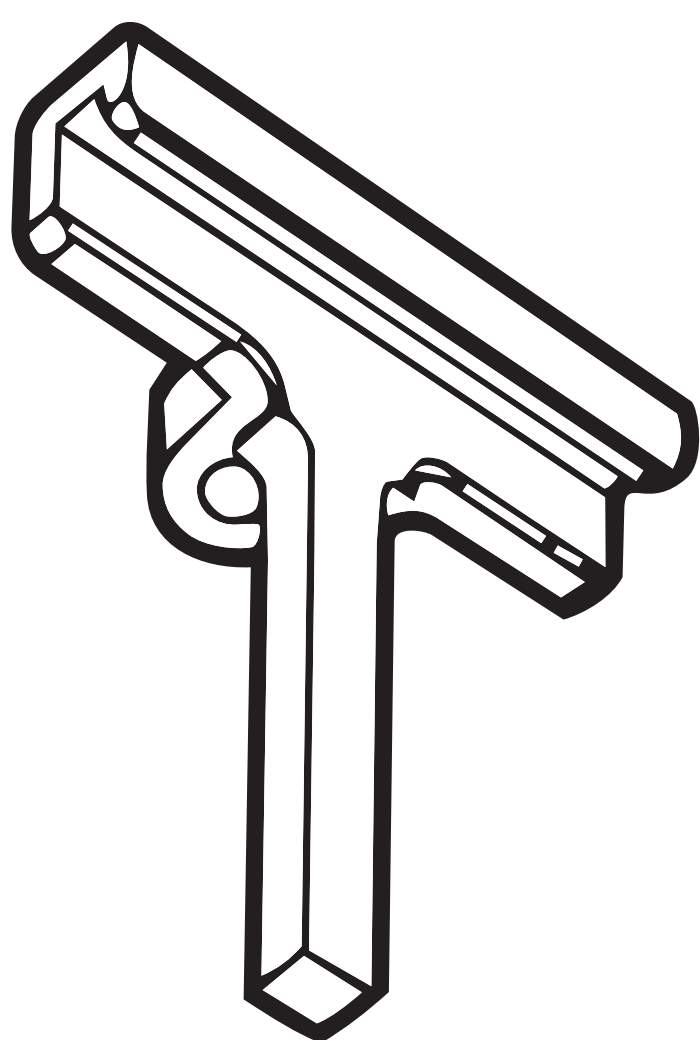


TOLERANCE STACK



**80 SERIES LAND CRUISER
DUAL SWITCH MOUNT
INSTALL INSTRUCTIONS**

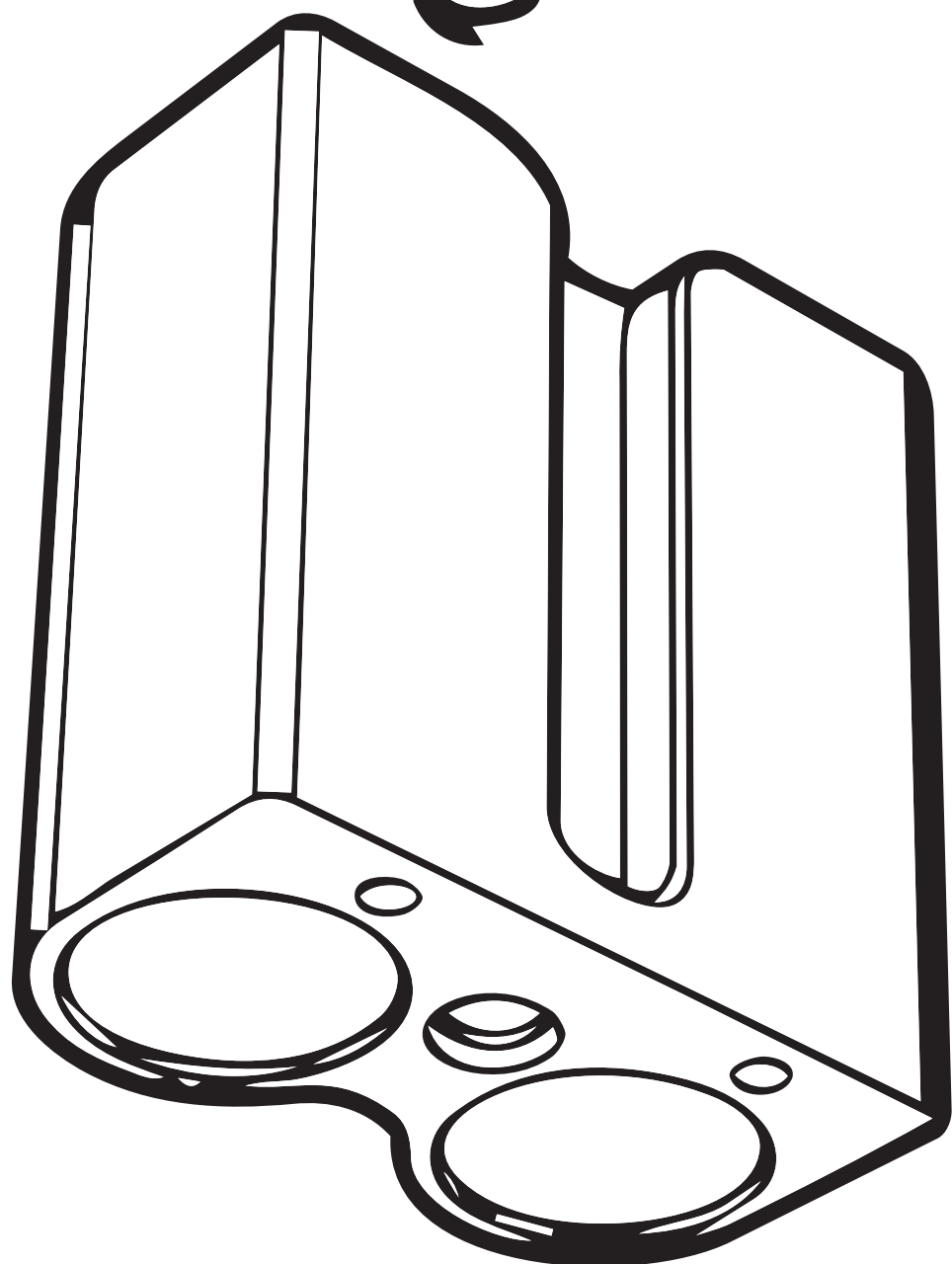
**VERIFY ALL 4 PARTS ARE PRESENT
BEFORE STARTING.**



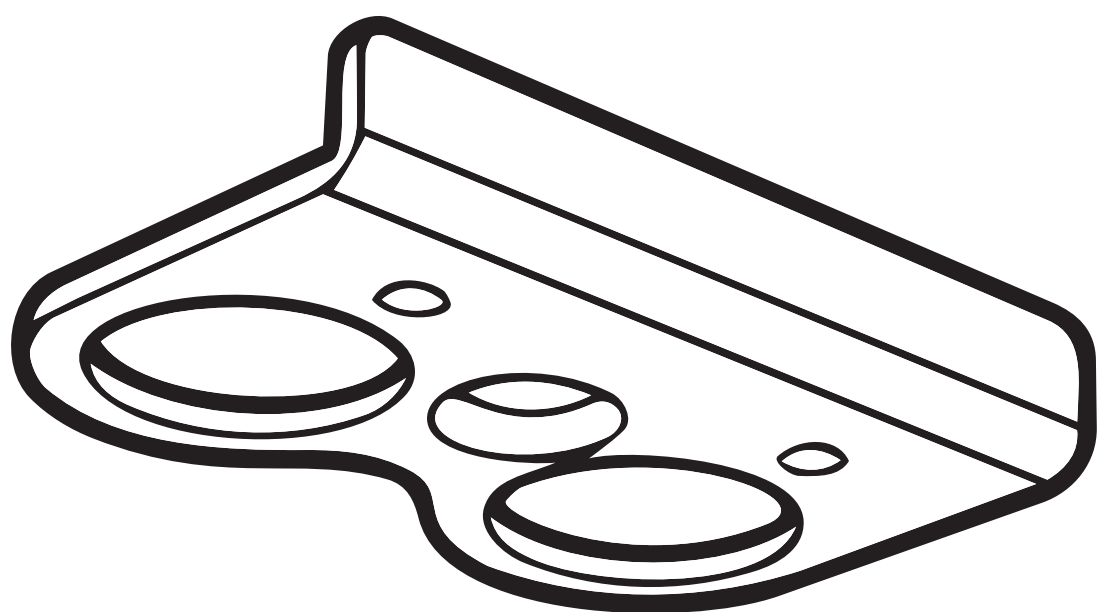
← **REAR CLAMP**



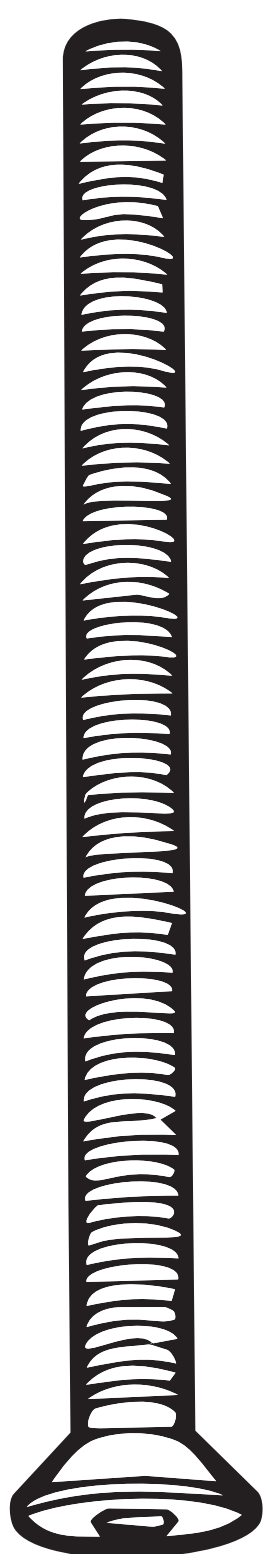
← **SPRING**



← **MOUNT**



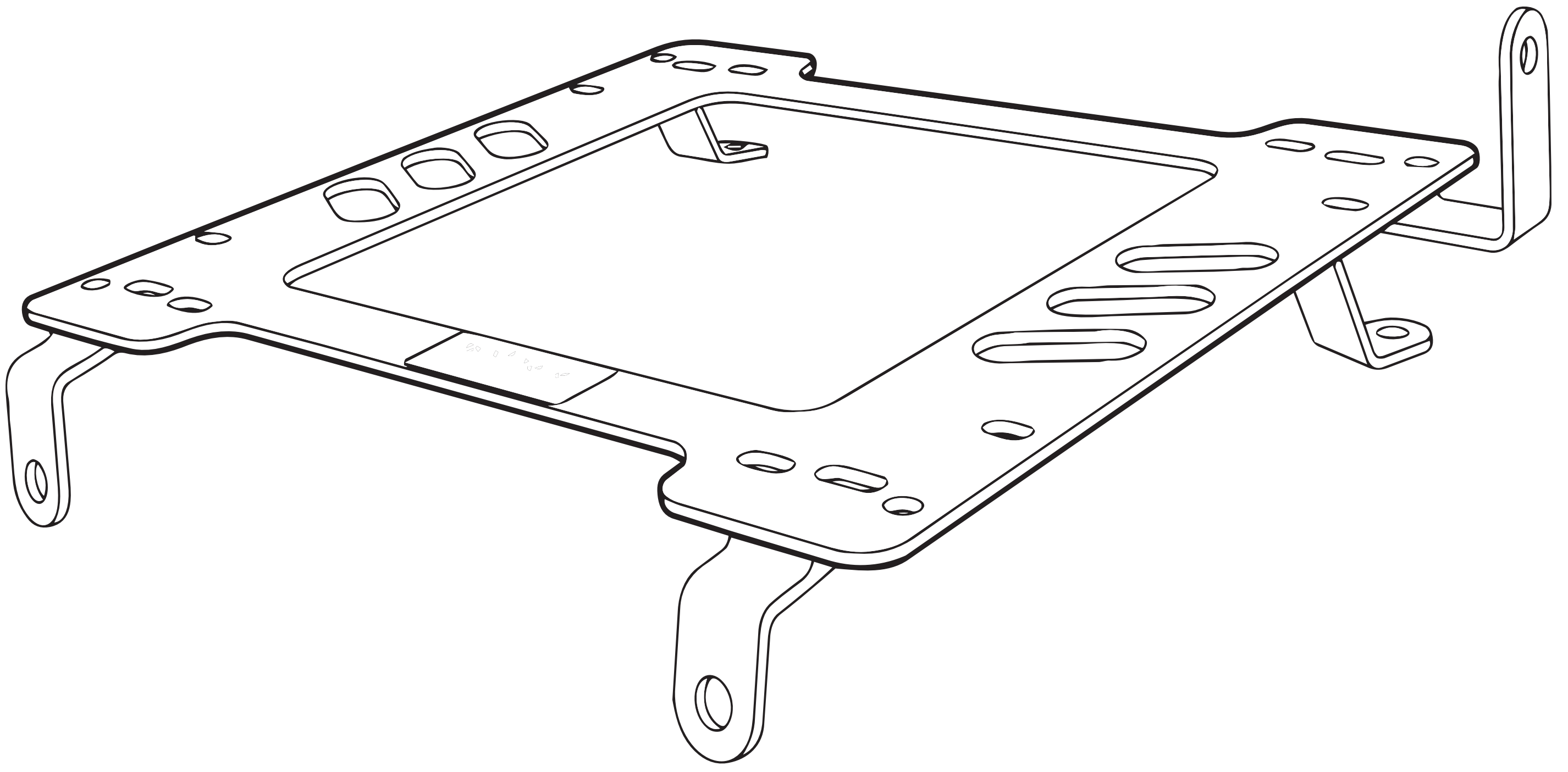
← **PLATE**



← **SCREW**

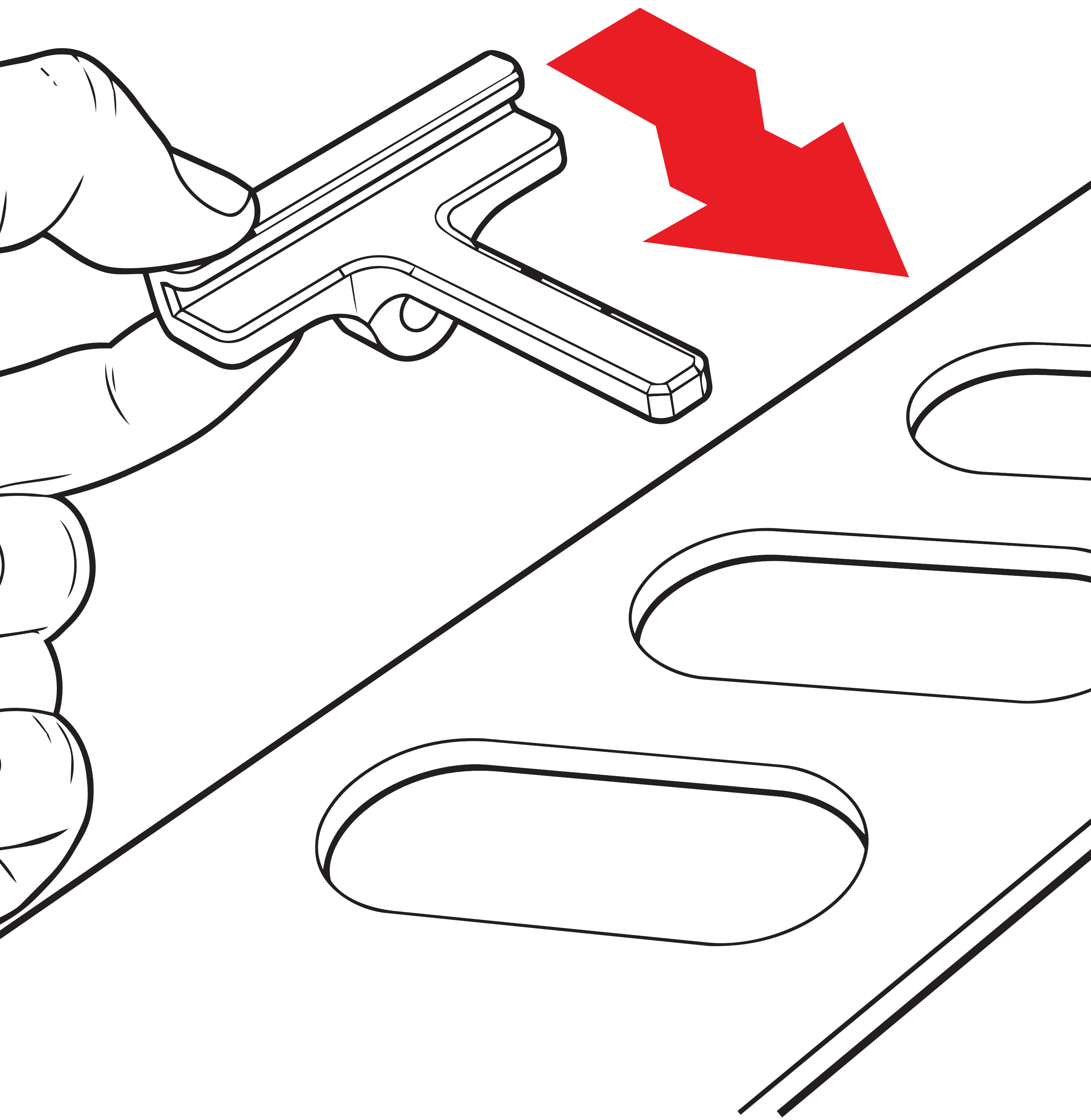
**TOLERANCE
STACK**

**VERIFY YOU ARE WORKING WITH
AN 80 SERIES PLANTED MOUNT.**



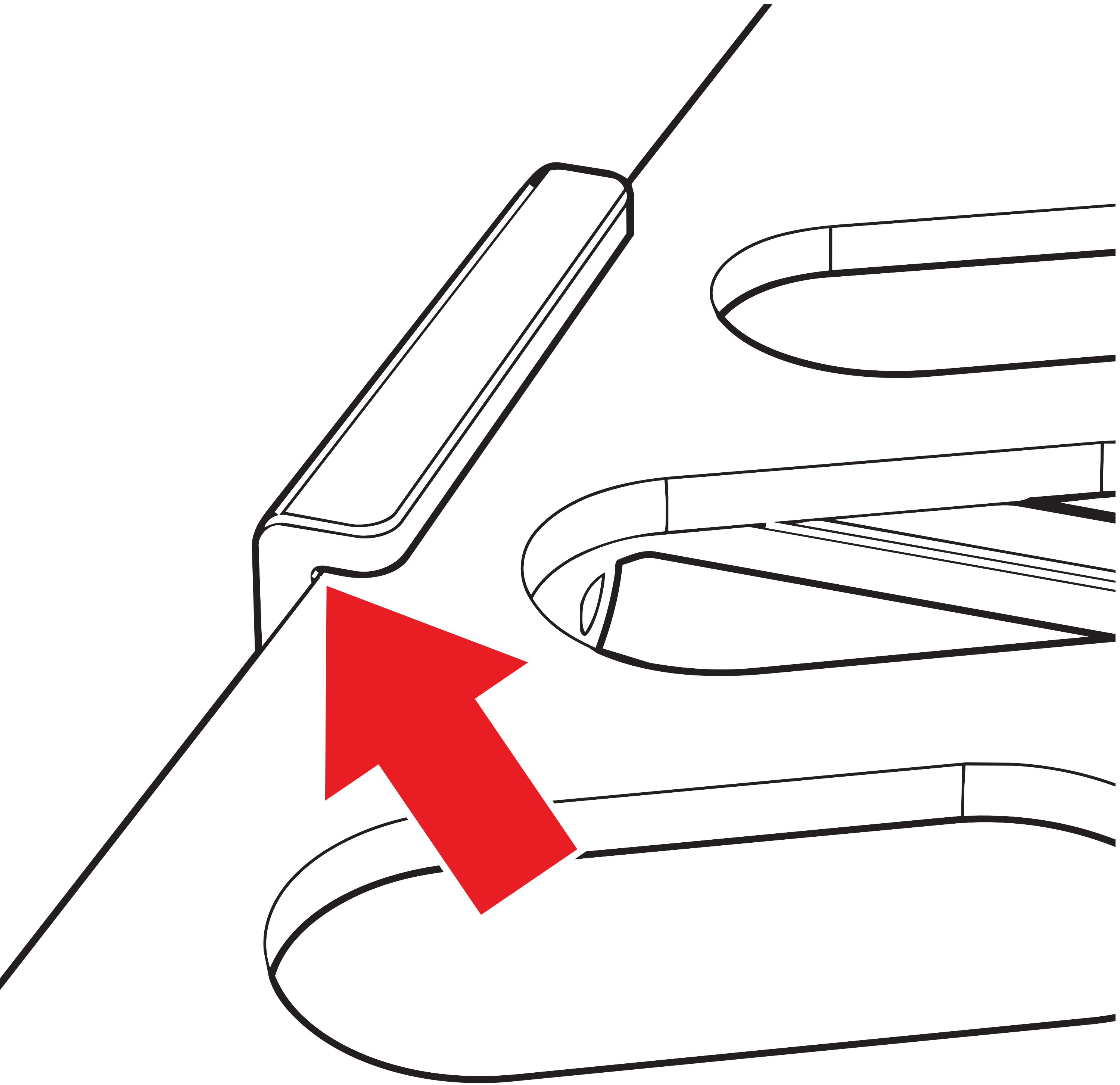
**TOLERANCE
STACK**

**STEP 1: ORIENT THE REAR CLAMP
TO THE INSIDE OF THE RAIL. PLACE
WHERE ITS CONVENIENT FROM
SEATED POSITION.**



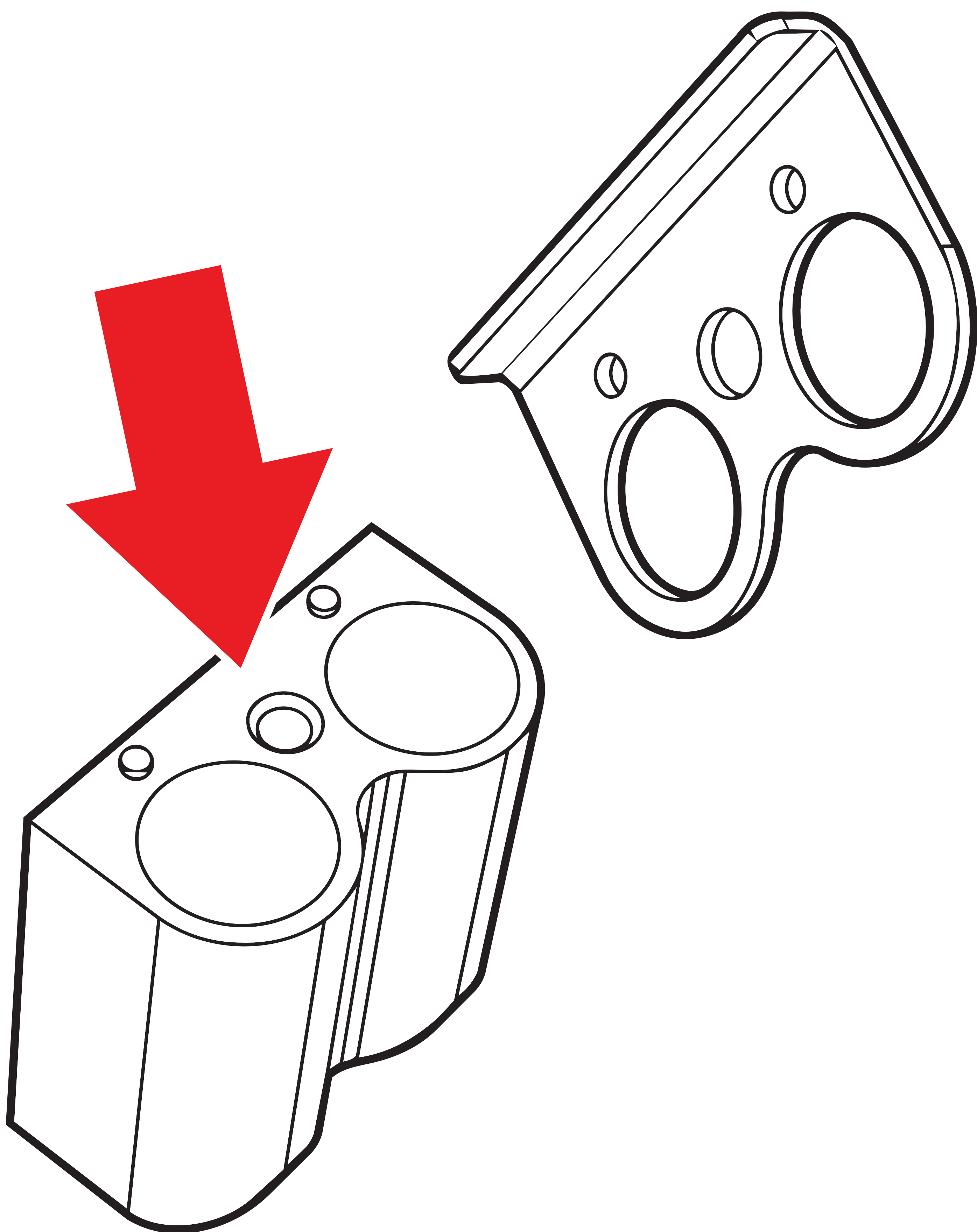
**TOLERANCE
STACK**

**STEP 2: HOOK THE CLAMP LIP
UNDER THE FRONT EDGE OF THE
RAIL. IT SHOULD SNAP INTO PLACE.**



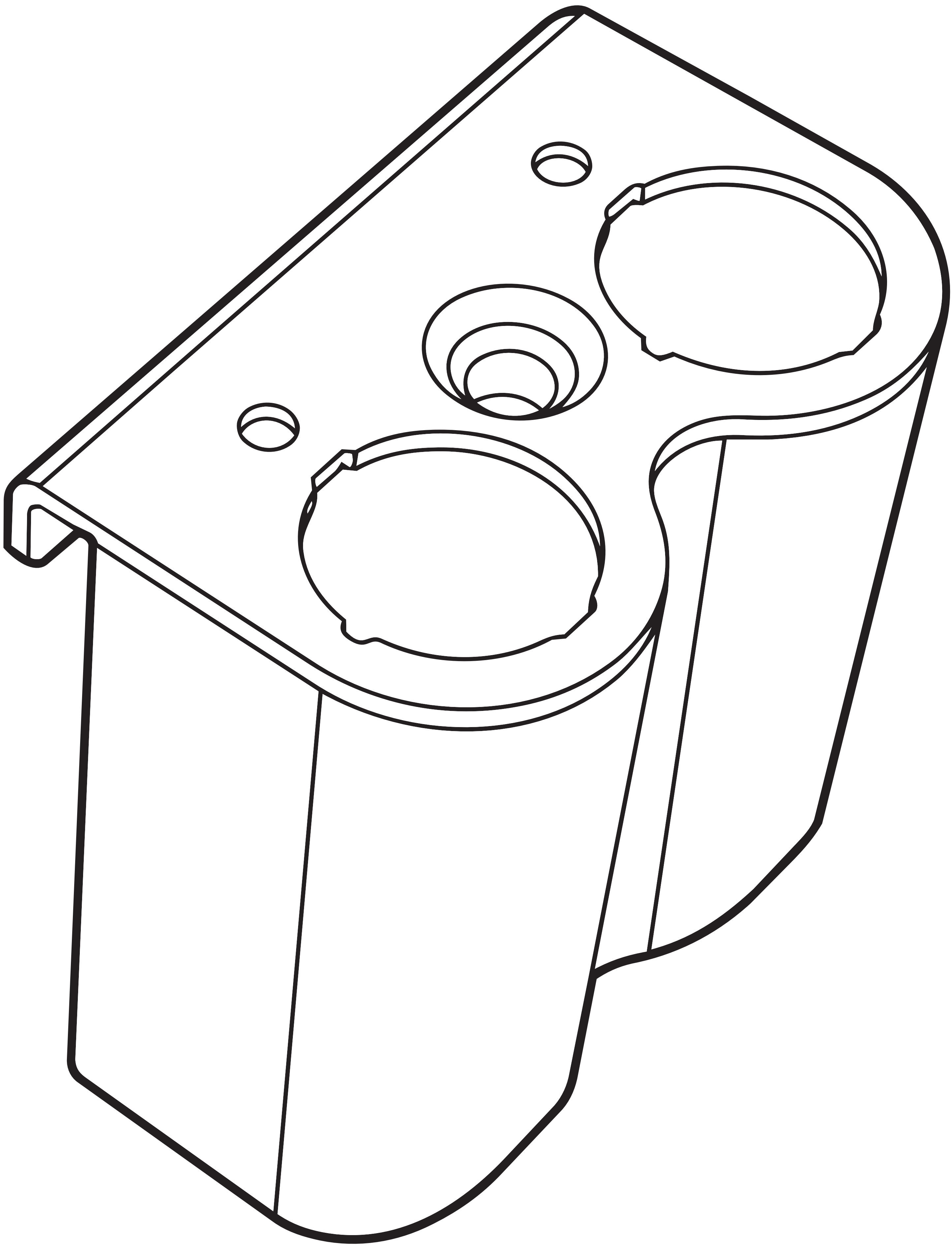
**TOLERANCE
STACK**

**STEP 3: SEAT THE ALUMINUM PLATE
ONTO THE MOUNT BODY. HOLES
MUST INDEX INTO PINS.**



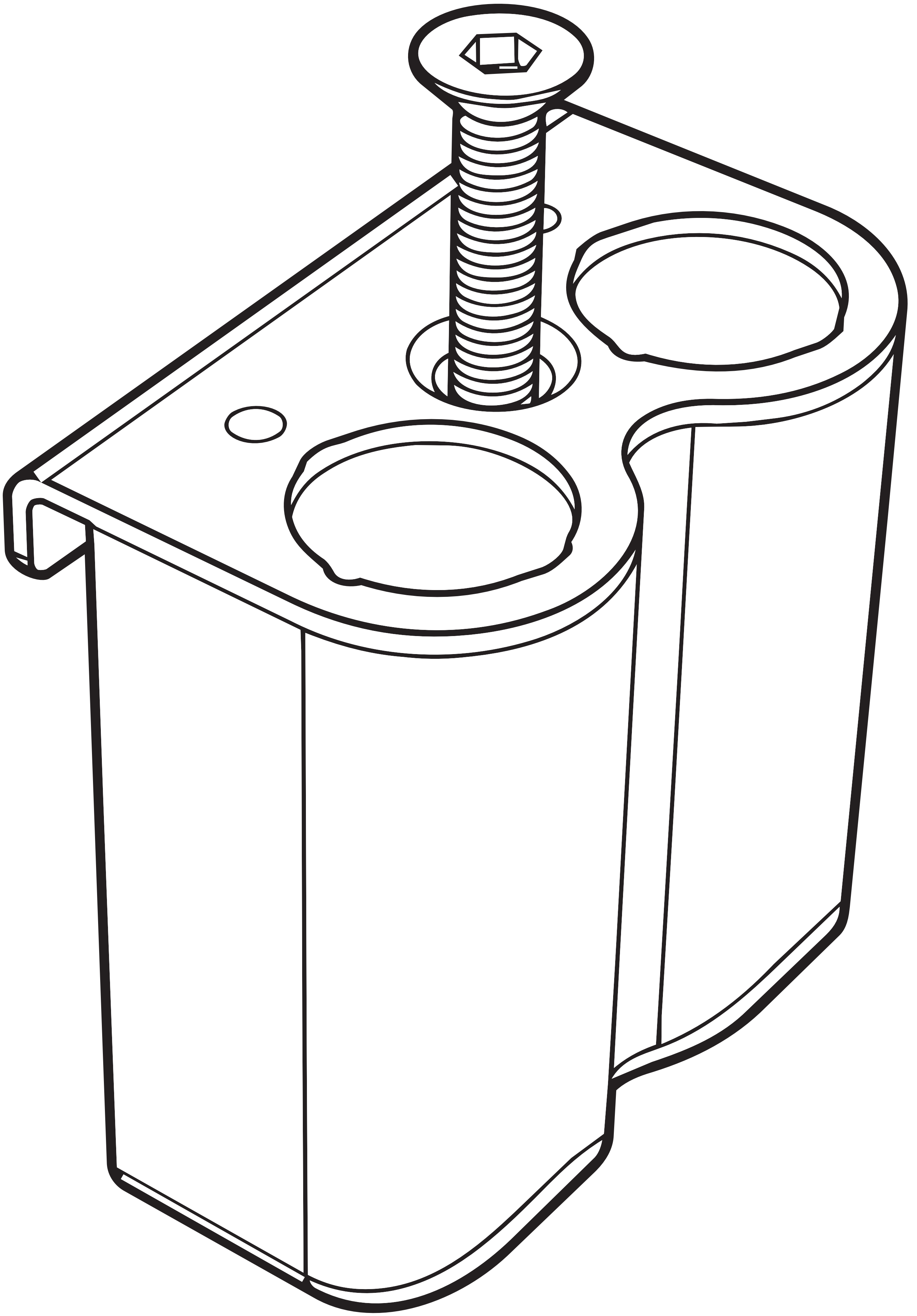
**TOLERANCE
STACK**

**THE FACE PLATE SITS FLUSH ON
TOP. BOTH SWITCH HOLES SHOULD
BE FULLY OPEN.**



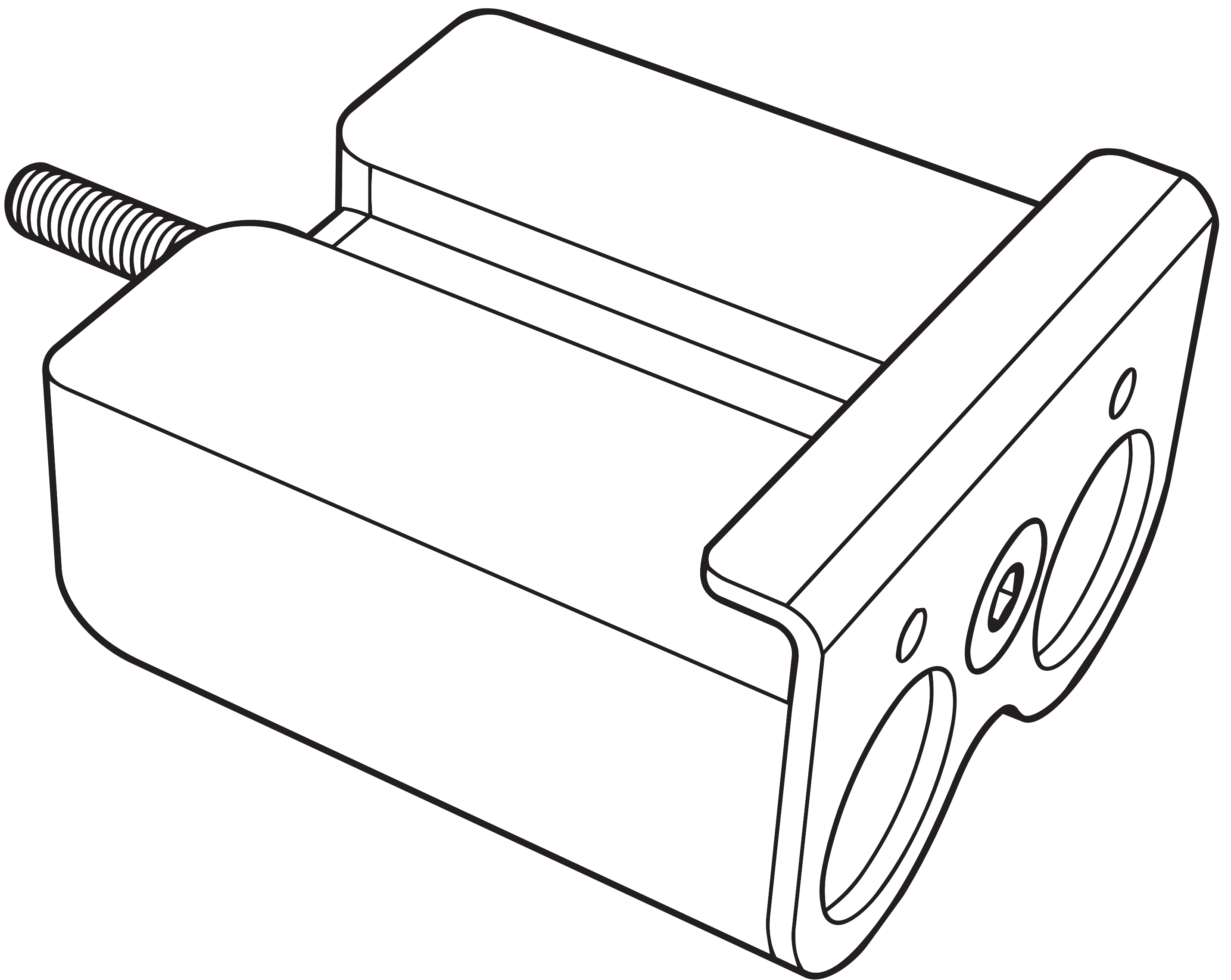
**TOLERANCE
STACK**

**STEP 4: DROP THE SCREW DOWN
THROUGH THE PLATE INTO THE
MOUNT BODY.**



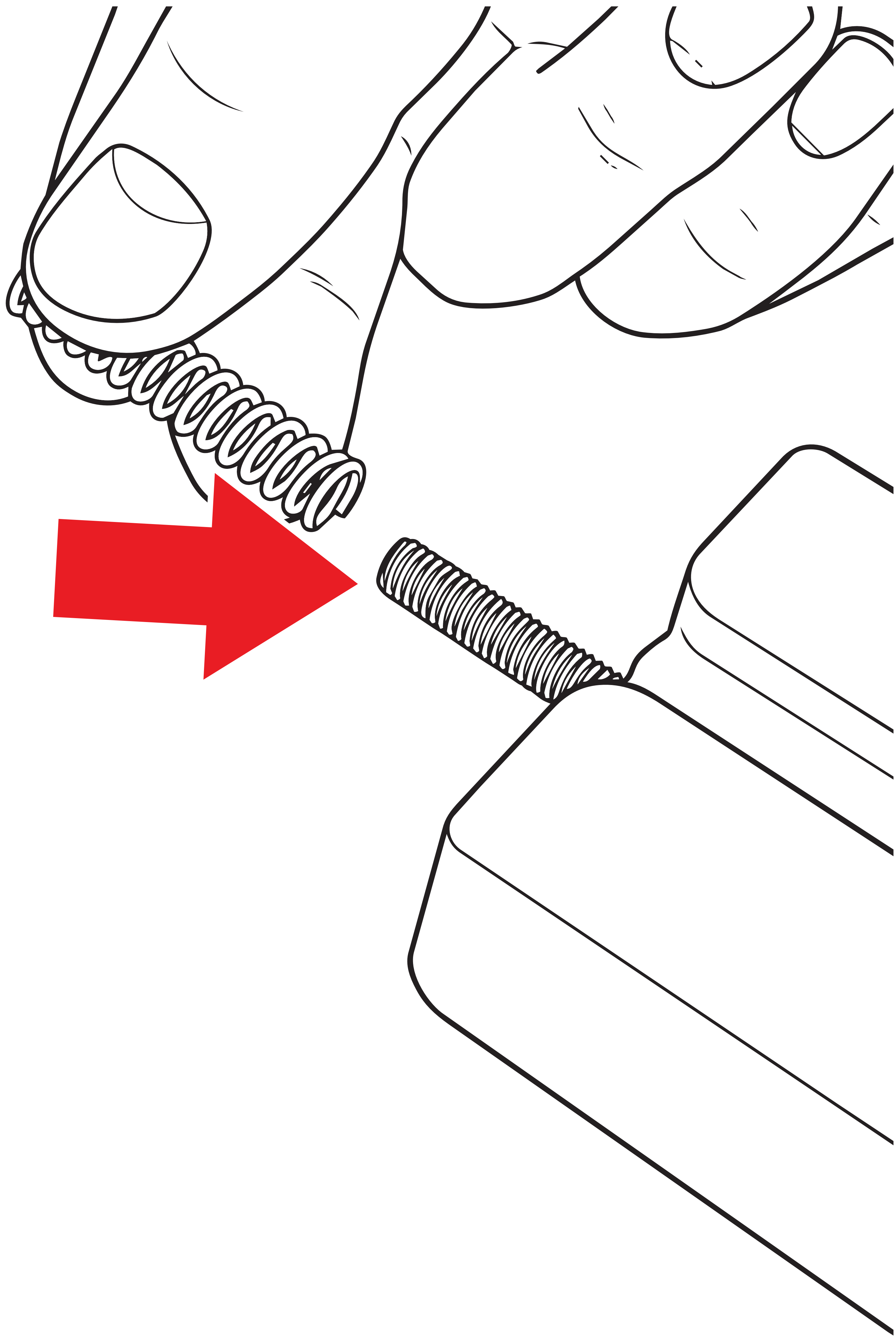
**TOLERANCE
STACK**

**STEP 5: SLIDE THE ASSEMBLED
UNIT INTO POSITION ON THE SEAT
RAIL OPPOSITE FROM THE REAR
CLAMP.**



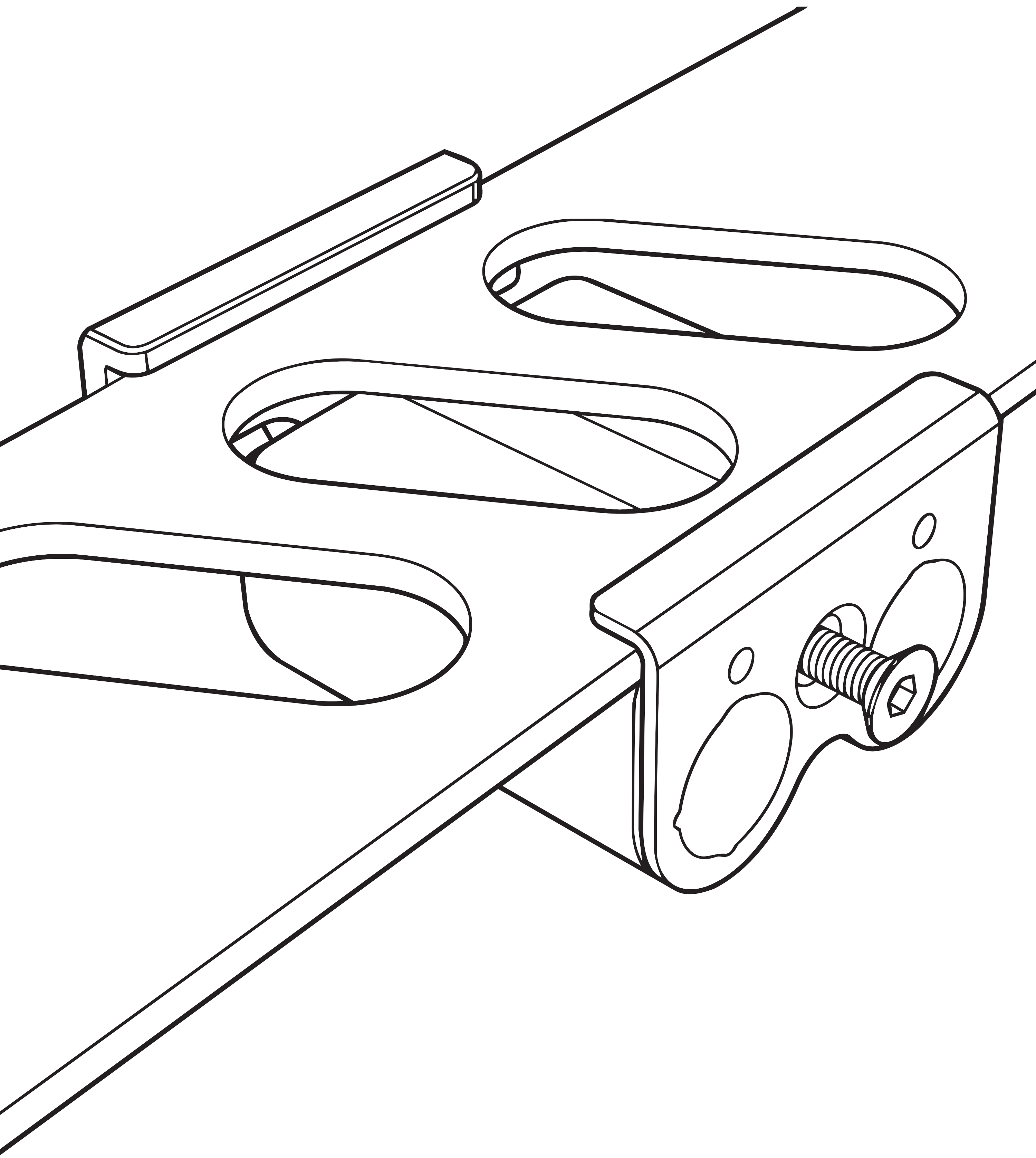
**TOLERANCE
STACK**

**STEP 6: PLACE THE SPRING OVER
THE EXPOSED SCREW THREADS.**



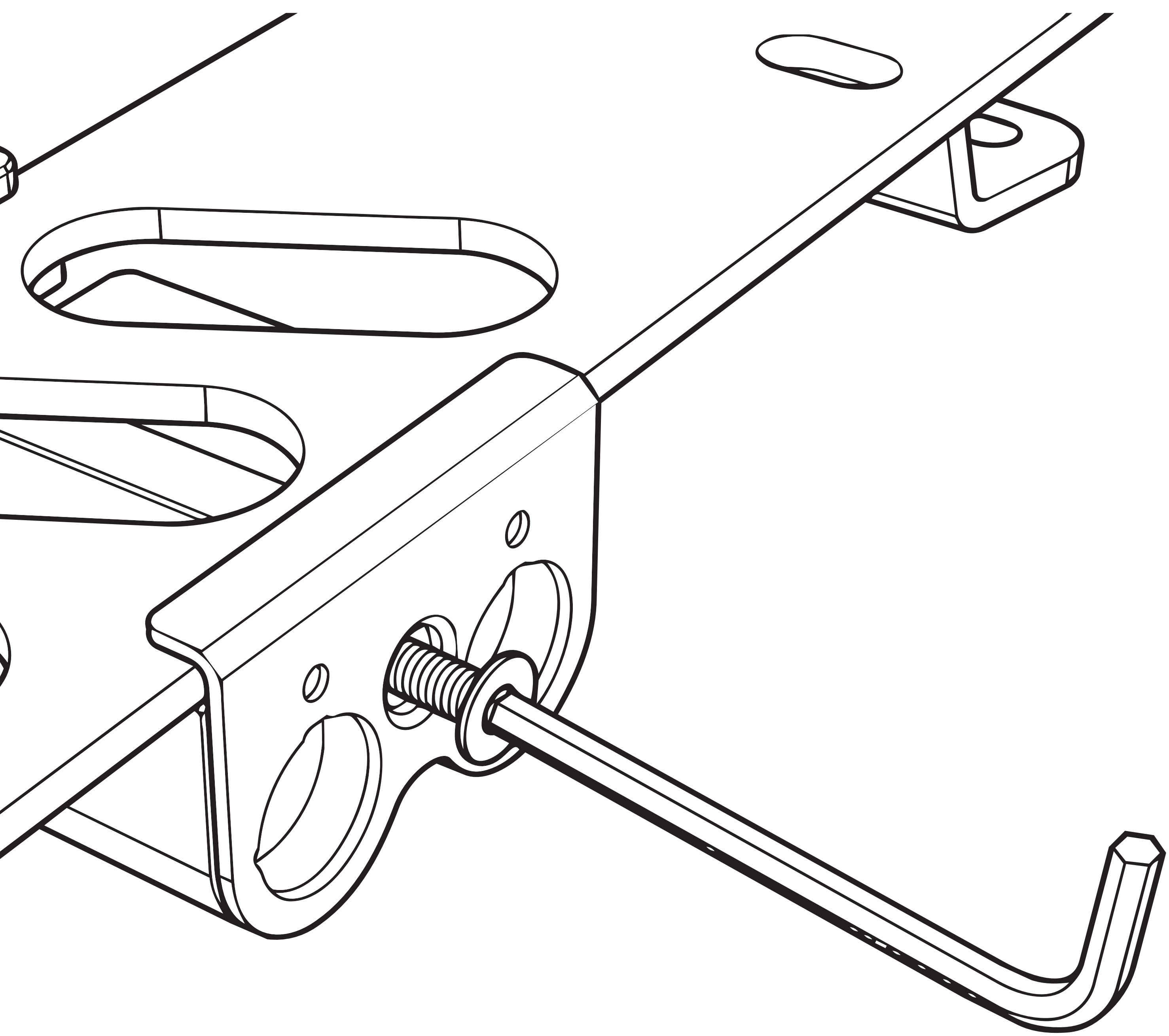
**TOLERANCE
STACK**

**STEP 7: CONFIRM THE REAR CLAMP
IS FULLY ENGAGED IN THE RAIL
SLOT BEFORE PROCEEDING.**



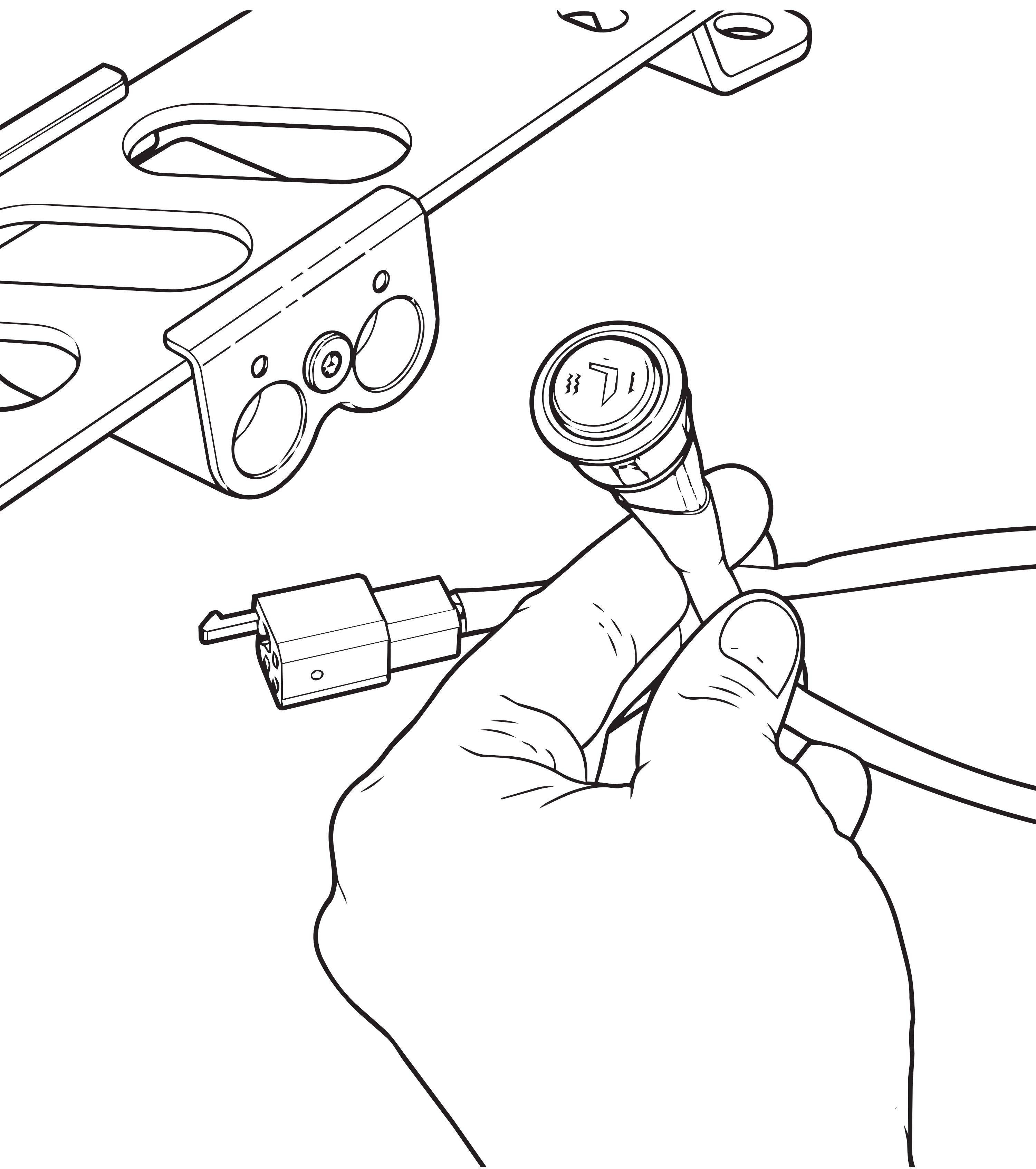
**TOLERANCE
STACK**

**STEP 8: TIGHTEN THE SCREW WITH
A 4MM HEX KEY UNTIL THE MOUNT
IS FIRMLY CLAMPED TO THE RAIL.
DO NOT OVERTIGHTEN.**



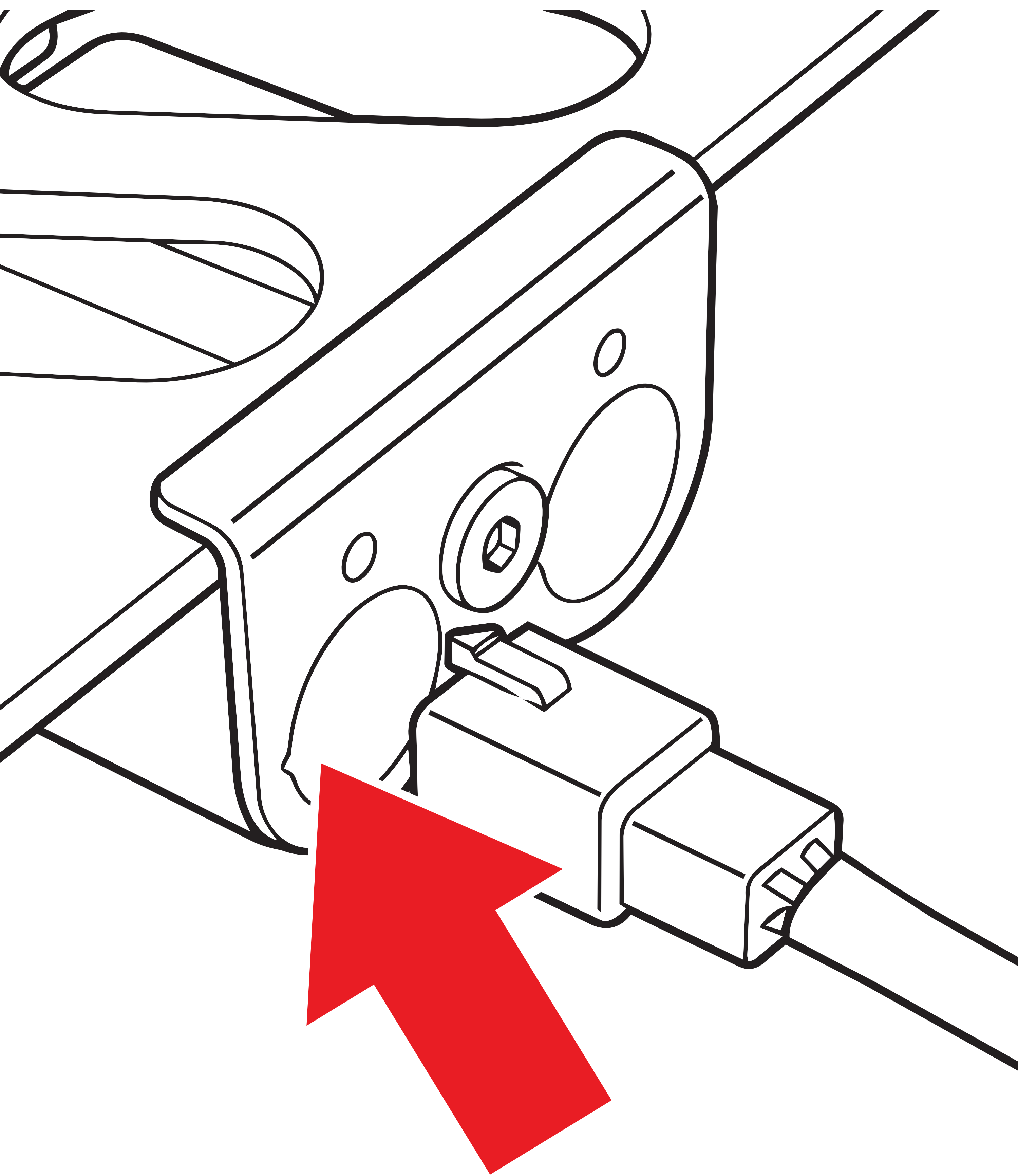
**TOLERANCE
STACK**

**STEP 9: DECIDE WHICH SCHEEL-
MANN SWITCH GOES INTO WHICH
OPENING.**



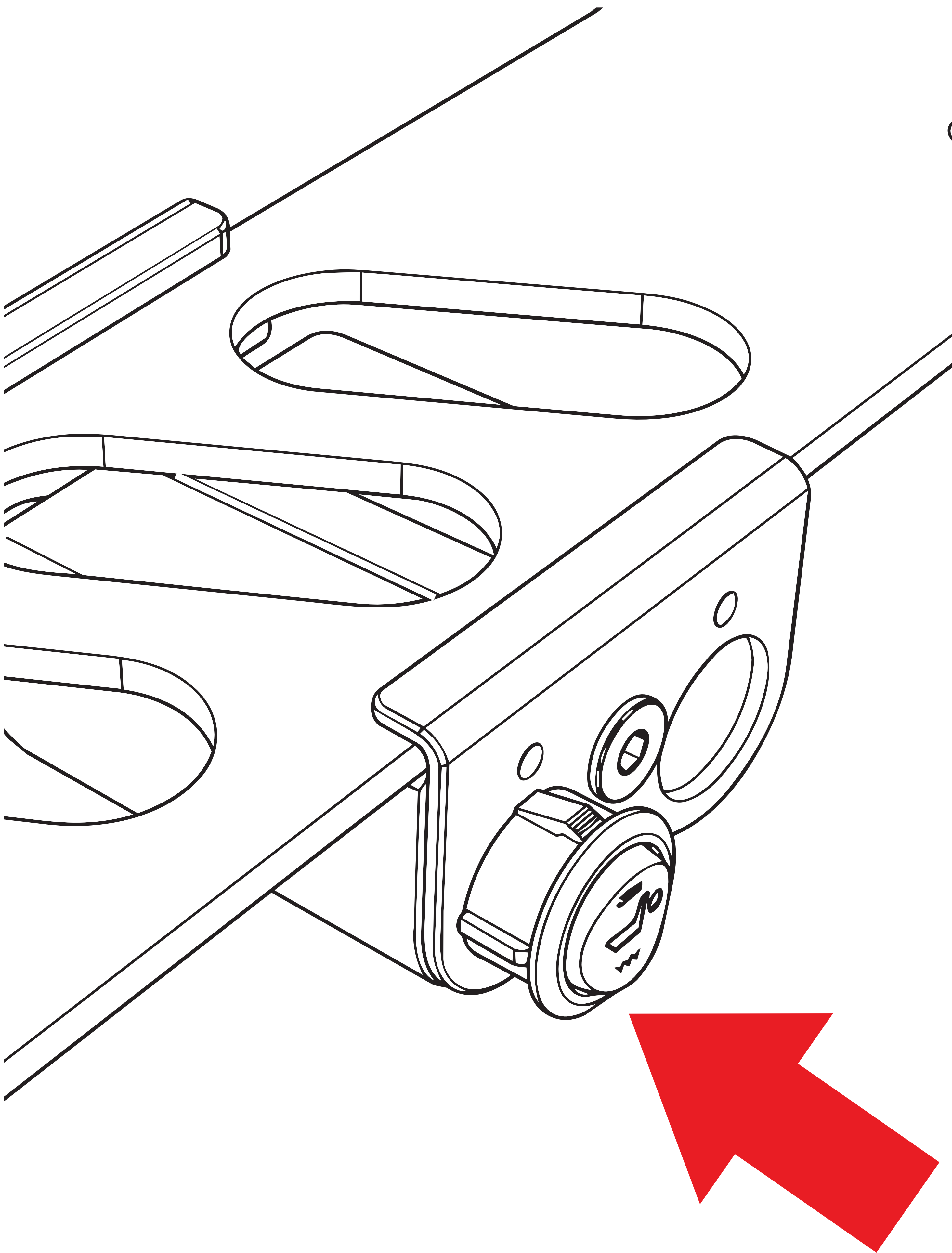
**TOLERANCE
STACK**

**STEP 10: PUSH THE CONNECTOR
FULLY INTO THE PORT UNTIL IT
PASSES OUT THE REAR.**



**TOLERANCE
STACK**

**STEP 11: PUSH THE SWITCH UNTIL
SEATED FLUSH. NOW CONNECT TO
THE REST OF THE HARNESS.**



**TOLERANCE
STACK**